



Advanced Kanban Systems

Techniques and practices to improve pull systems

About the instructor:

Didier Rabino has worked in Europe and in the United States for the past 18 years leading lean conversions across a dozen plants at Steelcase Inc. and Andersen Corporation. He is plant manager at Andersen Corporation and the creator of renowned lean tools like the accountability board and the CI Board. He is a regular presenter at lean conferences.

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Pull systems and Kanbans are tools and concepts that can be used across the whole value stream. Over the years, Kanban systems have been developed and adapted to support very specific needs. They can be found to manage a finished goods supermarket, to schedule batch process equipment, to manage and reorder purchased parts, to deliver material to an assembly line or to level production across an entire mixed model value stream. All these types of pull systems help to simplify decision making, improve cash flow and provide superior delivery performance. This workshop demystifies many versions of Kanban systems. Participants learn many practical details that make a difference in the effectiveness of the supply chain.

Course Objectives

Learn techniques and practices to develop and improve multiple types of kanban systems.

- Pull concepts review (PFEP, pitch, supermarket, kanban, etc)
- Move or withdraw kanban systems (routes, cards, addresses, etc)
- Production or make part kanban (signal, accumulation)
- Purchased part kanban (with or without minimum buy)
- Finished goods kanban (production leveling)

Who Should Attend: Individuals who are involved in Supply Chain Management, Planning, Operations, Materials and Inventory Control, Purchasing, Logistics, Distribution and Warehousing.

Wednesday, April 4, 2012 8:30 a.m. - 4:30 p.m.

Fee: MA members \$359 per person Non-MA members \$459 per person
Receive a 10% discount if you register 10 days prior to the event

Location: **Sandler Training**
Professional Sales Concepts, Inc.
8421 Wayzata Blvd, Suite 190
Golden Valley, MN 55426
(For directions and map go to www.mfrall.com)

Reservations: For instant confirmation - reserve on-line at www.mfrall.com by April 2, 2012.
Your satisfaction is guaranteed.

Cancellation Policy: **No refunds** for cancellations after 5:00 p.m. on April 2, 2012, or for no-shows at workshop. *(Substitutions are accepted)*