



Design of Experiments (DOE)

Would you like to reduce engineering time and cost with powerful statistical tools?



Your instructor:

Larry Rodgers is a Certified Black Belt and is formerly with Honeywell Intl. He has 40 years of experience in product development and Six Sigma. He holds a PhD in Engineering from the University of Minnesota.

DOE statistical tools can be applied to improve quality, processes, designs and many Lean and 6 Sigma problems. It is a powerful statistical method to develop mathematical transfer functions (e.g., $V=IR$, but too complex for first principles) or relationships of a result based on complex dependencies.

Engineers often use the logical, but expensive, method of changing one factor at a time (OFAT) while holding the rest constant. A better alternative is DOE, which reduces the number of experiments while returning more information with less effort and time.

Bring a laptop with Minitab software loaded on it (do not access through a VPN). For a free 30-day trial version of Minitab, visit www.minitab.com.

After completing this workshop participants will know:

- ◆ Define DOE and explain the purpose and benefits of using DOE.
- ◆ The different types of DOE (Full & Fractional) and their purposes.
- ◆ How to generate a Full & Fractional Factorial DOE's.
- ◆ Use of Excel and Minitab for DOE's.
- ◆ Understanding how DOE's work (the math)
- ◆ Application to Design challenges.

Who Should Attend: Individuals involved in R&D, product development engineering, and manufacturing.

Wednesday, May 15, 2019 8:00 a.m. - 4:00 p.m.

Fee: **MA members** \$329 per person **Non-MA members** \$449 per person
Receive a 10% discount if you register 14 days prior to the event

Location: **Manufacturers Alliance Training Center**
8421 Wayzata Blvd, Suite 190
Golden Valley, MN 55426
(For directions and map go to www.mfrall.com)

Register: Registration is required. Reserve on-line at www.mfrall.com, by 3:00 pm on May 13, 2019. **Your satisfaction is guaranteed.**

Cancellation Policy: **No refunds** for cancellations after 3:00 p.m. on May 13, 2019, or for no-shows at workshop. *(Substitutions are accepted)*